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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/26624

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A. CLASSIFICATION OF SUBJECT MATTER IPC(7) : B28B 1/00, 3/00, 5/00; B29C 47/00; B29D 22/00	23/00: B32B 1/08. 27/34
US CL : 428/474.7; 156/244.11; 264/634, 464, 477, 629, 512, 514	
According to International Patent Classification (IPC) or to both national classification and IPC	
B. FIELDS SEARCHED	
Minimum documentation searched (classification system followed by classification symbols) U.S.: 428/474.7, 36.91, 35.7, 36.9, 474.4; 156/244.11; 264/634, 464, 477, 629, 512, 514	
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched	
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)	
C. DOCUMENTS CONSIDERED TO BE RELEVANT	
Category * Citation of document, with indication, where app	
A US 5,480,690 A (STENGER et al) 02 January 1996 (02.01.1996), column 2, column 3, 1-28
lines 28-56, column 4, lines 54-67. US 2002/0090472 A1 (SAVIC) 11 July 2002 (11.07.2 paragraph [0048].	002), paragraphs [008] - [0015], 1-28
Further documents are listed in the continuation of Box C.	See patent family annex.
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"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination
"O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the	being obvious to a person skilled in the art "&" document member of the same patent family
priority date claimed	
Date of the actual completion of the international search 10 January 2005 (10.01.2005)	Date of mailing of the international search report 25 JAN 2005
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